

## ABSTRACT

The present invention provides an adhesive composition which does not contain an organic solvent for use in a dry laminate process for manufacturing artificial leather.

The dry laminate adhesive composition comprises (A) a water-borne polyurethane resin,

5 (B) a cross linking agent, and (C) a thickener, wherein the water-borne polyurethane

resin (A) has a softening temperature of less than  $80^{\circ}\text{C}$  and a viscosity of the melt at

$80^{\circ}\text{C}$  of less than  $10^5 \text{ Pa} \cdot \text{s}$ , and wherein a softening temperature of a cured product

obtained after curing a reaction product between the water-borne polyurethane resin (A)

and the crosslinking agent (B) is higher than  $120^{\circ}\text{C}$ .